

Date: Wednesday, 25/10/2006 8:25:05 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: MOUNTING CHANNEL
<b>Job Number</b>	: 29026		
<b>Estimate Number</b>	: 10607		
<b>P.O. Number</b>	: <i>N/A</i>	<b>Part Number</b>	: D2588
<b>This Issue</b>	: 25/10/2006	<b>Drawing Number</b>	: D2588 REV B
<b>Prsht Rev.</b>	: NC	<b>Project Number</b>	: N/A
<b>First Issue</b>	: <i>N/A</i>	<b>Drawing Revision</b>	: B
<b>Previous Run</b>	: 29026	<b>Material</b>	: <i>N/A</i>
<b>Written By</b>	: _____	<b>Due Date</b>	: 11/11/2006
<b>Checked &amp; Approved By</b>	: _____	<b>Qty:</b>	100
<b>Comment</b>	: Est. C 00.11.15 Added inspection level 5 EC	<b>Um:</b>	Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1  
 Deburr

*N/A / 07-01-02*

2.0

M304S13GA

304/316 .090" Sheet



Comment: Qty.: 0.0242 sf(s)/Unit Total: 2.4150 sf(s)  
 304/316 .090" Sheet  
 Batch: *M1036 33*

3.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET  
 1-Cut as per Dwg D2588  
 Dwg Rev: *B*  
 Prog Rev: *B*

*SAD 06.12.20*

*08.01.07*

2-Deburr if necessary

*SB*

*100*

4.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*SAD 06.12.20*

5.0

QC8

SECOND CHECK



Comment: SECOND CHECK

*07-01-02*

*100*

*PTD*

Date: Wednesday, 25/10/2006 8:25:05 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING CHANNEL

Job Number: 29026

Part Number: D2588

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2588

SB 07/01/10 (99)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

AA 07/01/22 (99)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 51

07/01/22 (99) 07/01/22 (99)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

SP 07/01/23

Job Completion



Date: Monday, 10/16/2006 2:03:01 PM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : MOUNTING CHANNEL
<b>Job Number</b> : 29026	
<b>Estimate Number</b> : 10607	
<b>P.O. Number</b> :	<b>Part Number</b> : D2588
<b>This Issue</b> : 10/16/2006 <b>S.O. No.</b> :	<b>Drawing Number</b> : D2588 REV B
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : B
<b>Previous Run</b> : 24637	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 11/11/2006 <b>Qty:</b> 100 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : Est. C 00-11.15 Added inspection level 5 EC	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: \_\_\_\_\_

Laser Cut per Dwg D2588

Material release note required

*0235F*  
*M3045090*  
*136A*

2.0	D2588F	Bracket-Flat
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)  
 Bracket

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure material release note is attached

4.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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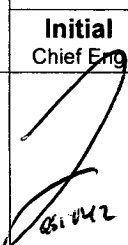
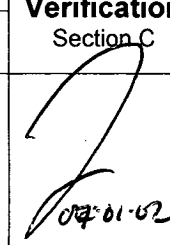
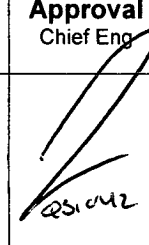


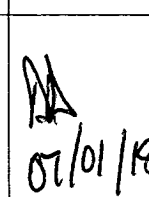
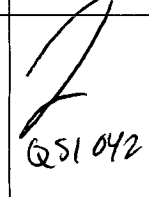
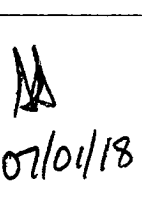
**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Deburr

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D2588 PAR #: WIA Fault Category: Prod/Eng. Ass' med & Small NCR: (Yes) No DQA: Q Date: 07/01/23  
 QA: N/C Closed: W Date: 07.01.23

NCR: <u>29026</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07:01:02	2.0	5 pieces were Scrap because of the program dimensions		Scrap and destroy & replace.	STB 07:01:02			
07/01/19	6	1 piece was Scrap out of tolerance operator error		Scrap + destroy	SB 07/01/18			

NOTE: Date & initial all entries

Date: Monday, 10/16/2006 2:03:01 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING CHANNEL

Job Number: 29026

Part Number: D2588

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2588

SP 07/01/18 99

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

11/07/01/22 (99)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 07/01/23

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

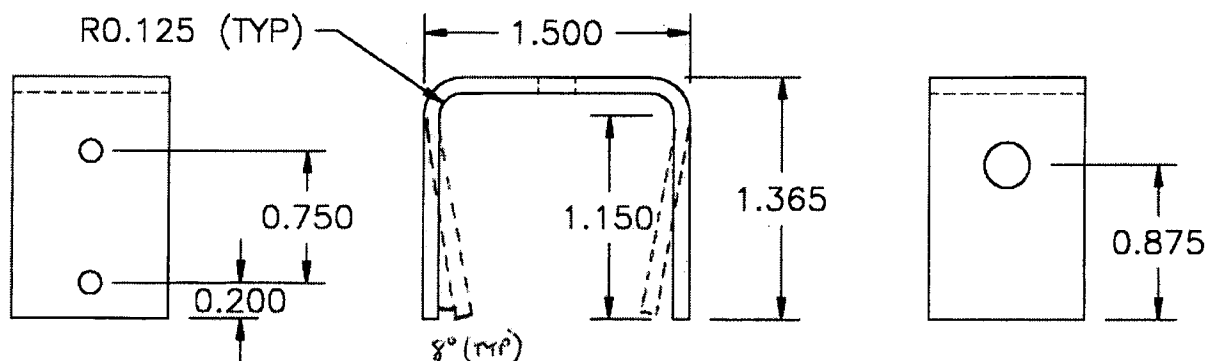
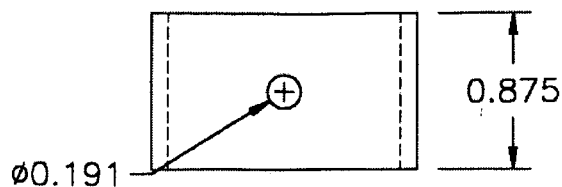
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



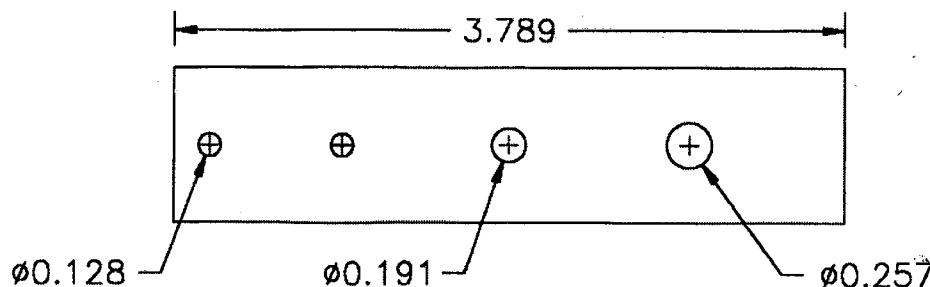
DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED MAY	APPROVED BW	DRAWING NO. D2588	REV. B SHEET 1 OF 1
DATE 96:08:15		TITLE MOUNTING CHANNEL	SCALE 1:1
B	97:05:07	ADJUSTED CHANNEL WIDTH	

RELEASED  
17/06/07 DS



NOTE: IT IS ACCEPTABLE TO BEND  
THESE TABS IN BY UP TO 8° PER DT8527

00.09.29  
RF



MATERIAL: 304/316 SS, 13 GAUGE (0.090)

SHOP COPY  
RETURN TO  
ENGINEERING  
CONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 29026



